

CUSTOMER SHOP
WIRING WIRING

DB25
FEMALE

6PIN

22RED-
22WHITE-

DATA IN
DATA
GND

120VAC
@60Hz
GND
N
L

18BLACK-
18WHITE-
18GREEN-

DATA HARNESS

22RED-
22WHITE-

241-6-10
POWER HARNESS

PRIMARY
SECONDARY

18RED-
18RED-

2146-004
4PIN HOUSING
W/AMP PINS
2160-006
(1)

2146-002
2PIN HOUSING
W/AMP PINS
2160-006
(1)

ED150-I-1611-N1-SR1

COMPONENT SIDE
COMPONENT SIDE

1700-279
VER B

24 Rx+
23 Rx-
22 Tx+
21 Tx-
20
19
18

232IN
2 232OUT
3
4
5 R1
6 R2
7 R3
8 R4
9 R5
10 R6
11 R7
12 DATA
13 CLK
14 VCC
15 STB
16 AC
17 P2
P4
P5
P6 Tx+
Tx-

-INDICATES SIDE OF TERMINAL BLOCK TO PLACE SHOP WIRES

APPENDIX B