

Name	Value	Comment
EDI_Header	'^^^'	Header required for Profinet Gateway memory alignment
EDI_STX	'^B'	Start of transmission
EDI_Address	'00'	Address of sign, always 00
EDI_SOH	'^A'	Start of command
EDI_CommandWrite_TextFile	'A'	Command: Write to text file
EDI_CommandWrite_VariableFile	'B'	Command: Write to variable file
EDI_CommandWriteRead_SpecialFunction	'C'	Command: Write/read to/from special function
EDI_CommandWrite_TextFileWithoutRestart	'D'	Command: Write to text file without restart
EDI_EOT	'^D'	End of text
EDI_ETX	'^C'	End of transmission
EDI_CommandWrite_TextFile_ModeField_BEL	'^G'	Command: Write to text file, command code 'A' data area, Start of mode field (BEL)
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Middle	'M'	Command: Write to text file, command code 'A' data area, Display Position, Middle Line, centered
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Top	'T'	Command: Write to text file, command code 'A' data area, Display Position, Top Line, all lines used minus one
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Bottom	'B'	Command: Write to text file, command code 'A' data area, Display Position, Bottom Line, bottom begins after last top line
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Fill	'F'	Command: Write to text file, command code 'A' data area, Display Position, Fill All, centered
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Left	'L'	Command: Write to text file, command code 'A' data area, Display Position, Left, all lines used minus one.
EDI_CommandWrite_TextFile_ModeField_DisplayPosition_Right	'R'	Command: Write to text file, command code 'A' data area, Display Position, Right, all lines used minus one.
EDI_CommandWrite_TextFile_ModeField_ModeCode_Scroll	'S'	Command: Write to text file, command code 'A' data area, Mode Code, Scroll right to left
EDI_CommandWrite_TextFile_ModeField_ModeCode_Hold	'H'	Command: Write to text file, command code 'A' data area, Mode Code, Stationary
EDI_CommandWrite_TextFile_ModeField_ModeCode_Flash	'F'	Command: Write to text file, command code 'A' data area, Mode Code, Stationary, flashing
EDI_CommandWrite_TextFile_ModeField_ModeCode_SlideUp	'A'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message slide up, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_SlideDown	'B'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message slide down, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_SlideLeft	'C'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message slide left, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_SlideRight	'D'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message slide right, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_RollUp	'a'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message roll up, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_RollDown	'b'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message roll down, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_RollLeft	'c'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message roll left, replaced by new message
EDI_CommandWrite_TextFile_ModeField_ModeCode_RollRight	'd'	Command: Write to text file, command code 'A' data area, Mode Code, Previous message roll right, replaced by new message

EDI_CommandWrite_TextFile_ASCII_MessageCode_Effect	'AE'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_Scroll	'S'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Scroll right to left
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_Hold	'H'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Stationary
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_Flash	'F'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Stationary, Flash
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_SlideUp	'A'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message slide up, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_SlideDown	'B'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message slide down, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_SlideLeft	'C'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message slide left, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_SlideRight	'D'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message slide right, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_RollUp	'a'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message roll up, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_RollDown	'b'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message roll down, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_RollLeft	'c'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message roll left, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeS_Effect_RollRight	'd'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Single, Effect, Previous message roll right, replaced by new message
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Auto	'\$\$AUT\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Random display method
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Hold	'\$\$HLD\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Stationary
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideUp	'\$\$SLU\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide up
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideDown	'\$\$SLD\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide down
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideLeft	'\$\$SLL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide left
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideRight	'\$\$SLR\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide right
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideFromCenter	'\$\$SFC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide from center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_SlideToCenter	'\$\$STC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide to center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverUp	'\$\$CVU\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover up
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverDown	'\$\$CVD\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover down
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverLeft	'\$\$CVL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover left
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverRight	'\$\$CVR\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover right
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverFromCenter	'\$\$CFC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover from center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_CoverToCenter	'\$\$CTC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Cover to center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollUp	'\$\$ROU\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll up
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollDown	'\$\$ROD\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll down
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollLeft	'\$\$ROL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll left
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollRight	'\$\$ROR\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll right
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollFromCenter	'\$\$RFC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll from center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_RollToCenter	'\$\$RTC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll to center
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterSlide1	'\$\$INS1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide in interlaced 1
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterSlide2	'\$\$INS2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide in interlaced 2
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterSlide3	'\$\$INS3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide in interlaced 3
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterSlide4	'\$\$INS4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Slide in interlaced 4
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll1	'\$\$INR1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 1
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll2	'\$\$INR2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 2
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll3	'\$\$INR3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 3
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll4	'\$\$INR4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 4
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll5	'\$\$INR5\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 5
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_InterRoll6	'\$\$INR6\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Roll in interlaced 6

EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Shutter1	'\$\$SHU1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Shutter 1
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Shutter2	'\$\$SHU2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Shutter 2
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Shutter3	'\$\$SHU3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Shutter 3
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Shutter4	'\$\$SHU4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Shutter 4
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Jump	'\$\$JMP\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Jump to screen
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Snow	'\$\$SNO\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Snow fall
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Random	'\$\$RAN\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Random
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Shoot	'\$\$SHO\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Shoot
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Explode	'\$\$EXP\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Explode
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Flash	'\$\$FLS\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Flash
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_Twinkle	'\$\$TWK\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Twinkle
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_PacMan	'\$\$PAC\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, PacMan
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollLeft	'\$\$SCL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Scroll right to left
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollLeft0	'\$\$SCL0\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Same as ScrollLeft
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollLeft1	'\$\$SCL1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Same as ScrollLeft no blank columns
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollUp	'\$\$SCU\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Scroll up
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollUp0	'\$\$SCU0\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Same as Scroll up
EDI_CommandWrite_TextFile_ASCII_MessageCodeM_Effect_ScrollUp1	'\$\$SCU1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Message Code Multi, Effect, Same as Scroll up, no blank lines

EDI_CommandWrite_TextFile_ASCII_MessageCode_Font	'^F'	Command: Write to text file, command code 'A' data area, ASCII, Font
EDI_CommandWrite_TextFile_ASCII_MessageCode_Font_SS7	'0'	Command: Write to text file, command code 'A' data area, ASCII, Font, Single, SSF
EDI_CommandWrite_TextFile_ASCII_MessageCode_Font_SF7	'1'	Command: Write to text file, command code 'A' data area, ASCII, Font, Single, SF7
EDI_CommandWrite_TextFile_ASCII_MessageCode_Font_SF10	'2'	Command: Write to text file, command code 'A' data area, ASCII, Font, Single, SF10
EDI_CommandWrite_TextFile_ASCII_MessageCode_Font_SS16	'3'	Command: Write to text file, command code 'A' data area, ASCII, Font, Single, SS16
EDI_CommandWrite_TextFile_ASCII_MessageCode_Font_SF16	'4'	Command: Write to text file, command code 'A' data area, ASCII, Font, Single, SF16
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SS5	'\$\$SS5\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SS5
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SS7	'\$\$SS7\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SS7, default
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SF7	'\$\$SF7\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SF7
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SF10	'\$\$SF10\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SF10
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SS16	'\$\$SS16\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SS16
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SF16	'\$\$SF16\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SF16
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_TM16	'\$\$TM16\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, TM16
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_AR16	'\$\$AR16\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, AR16
EDI_CommandWrite_TextFile_ASCII_MessageCode_FontN_SMA	'\$\$SMA\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Font, Name, SMA

EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute	'^H'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_FlashingOff	'0'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, flashing off
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_FlashingOn	'1'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, flashing on
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_WideOff	'2'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, wide off
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_WideOn	'3'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, wide on
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_BoldOff	'4'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, bold off
EDI_CommandWrite_TextFile_ASCII_MessageCode_CharacterAttribute_BoldOn	'5'	Command: Write to text file, command code 'A' data area, ASCII, Character attribute, bold on

EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed	'^I'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_1	'1'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 1
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_2	'2'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 2
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_3	'3'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 3 (default)
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_4	'4'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 4
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_5	'5'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 5
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_6	'6'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 6
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_7	'7'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 7
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetSpeed_8	'8'	Command: Write to text file, command code 'A' data area, ASCII, Set Speed 8

EDI_CommandWrite_TextFile_ASCII_MessageCode_SetPause	'J'	Command: Write to text file, command code 'A' data area, ASCII, Set Pause, follow with two hex characters = seconds
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EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate	'K'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_NoLeadingZeros	'O'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Do not show leading zeros
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_LeadingZeros	'1'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Show leading zeros
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_LeadingSpaces	'2'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Show leading spaces
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_AllCaps	'5'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Show as all capital letters
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_AllLowerCase	'6'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Show as all lower case letters
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_FirstLetterCaps	'7'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Show as first-letter capitals
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_NumericDay	'0'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Display Numeric day
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_NumericMonth	'1'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Display Numeric Month
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_NumericYear2	'2'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Display Numeric Year (2-digit)
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_NumericYear4	'3'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Display Numeric Year (4-digit)
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_MonthAbbrev	'4'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Month abbreviation name
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_MonthFull	'5'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Month full name
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_DayAbbrev	'6'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Day abbreviation name
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_DayFull	'7'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Day full name
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_Hour12	'8'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Hour in 12-hour mode
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_Hour24	'9'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Hour in 24-hour mode
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_Minute	'A'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Minute
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_Seconds	'B'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Seconds
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_AMPM1	'C'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, AM/PM as single character
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_AMPM2	'D'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, AM/PM as two characters
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayTimeDate_DaySuffix	'E'	Command: Write to text file, command code 'A' data area, ASCII, Display Time/Date, Display day suffix (1st, 2nd, 3rd...)
EDI_CommandWrite_TextFile_ASCII_MessageCode_NewPage	'^L'	Command: Write to text file, command code 'A' data area, ASCII, Start new page
EDI_CommandWrite_TextFile_ASCII_MessageCode_NewLine	'^M'	Command: Write to text file, command code 'A' data area, ASCII, Start new line (for multi-line displays)
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedVariable	'^N'	Command: Write to text file, command code 'A' data area, ASCII, Embed variable file (follow with label "A", etc.)

EDI_CommandWrite_TextFile_ASCII_MessageCode_Color	'^O'	Command: Write to text file, command code 'A' data area, ASCII, Change color
EDI_CommandWrite_TextFile_ASCII_MessageCode_Color_Red	'0'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Red (default)
EDI_CommandWrite_TextFile_ASCII_MessageCode_Color_Green	'1'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Green
EDI_CommandWrite_TextFile_ASCII_MessageCode_Color_Yellow	'2'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Yellow
EDI_CommandWrite_TextFile_ASCII_MessageCode_Color_Rainbow1	'3'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Auto	'\$\$ACL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Auto color
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_White	'\$\$WHT\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, White
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Red	'\$\$RED\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Red
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert9	'\$\$INV9\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert9
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert8	'\$\$INV8\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert8
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert7	'\$\$INV7\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert7
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert6	'\$\$INV6\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert6
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert5	'\$\$INV5\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert5
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert4	'\$\$INV4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert4
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert3	'\$\$INV3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert3
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert2	'\$\$INV2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert2
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Invert1	'\$\$INV1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Invert1
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Mixture4	'\$\$MIX4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Mixture4
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Mixture3	'\$\$MIX3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Mixture3
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Mixture2	'\$\$MIX2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Mixture2
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Mixture1	'\$\$MIX1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Mixture1
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow6	'\$\$RB6\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow6
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow5	'\$\$RB5\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow5
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow4	'\$\$RB4\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow4
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow3	'\$\$RB3\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow3
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow2	'\$\$RB2\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow2
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Rainbow1	'\$\$RB1\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Rainbow1
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Purple	'\$\$PUR\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Purple
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Cyan	'\$\$CYN\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Cyan
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Yellow	'\$\$YEL\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Yellow
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Blue	'\$\$BLU\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Blue
EDI_CommandWrite_TextFile_ASCII_MessageCode_ColorN_Green	'\$\$GRN\$\$'	Command: Write to text file, command code 'A' data area, ASCII, Change color, Green
EDI_CommandWrite_TextFile_ASCII_MessageCode_Position	'^P'	Command: Write to text file, command code 'A' data area, ASCII, Display position
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Middle	'M'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Middle Line, centered
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Top	'T'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Top Line, all lines used minus one
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Bottom	'B'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Bottom Line, bottom begins after last top line
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Fill	'F'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Fill All, centered
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Left	'L'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Left, all lines used minus one.
EDI_CommandWrite_TextFile_ASCII_MessageCode_DisplayPosition_Right	'R'	Command: Write to text file, command code 'A' data area, ASCII, Display position, Right, all lines used minus one.
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord	'^Q'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord_TopLeft	'0'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference, Top left
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord_BottomLeft	'1'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference, Bottom left
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord_BottomRight	'2'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference, Bottom right
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord_TopRight	'3'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference, Top right
EDI_CommandWrite_TextFile_ASCII_MessageCode_SetCoord_Center	'4'	Command: Write to text file, command code 'A' data area, ASCII, Set coordinate reference, Center
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedObject	'^R'	Command: Write to text file, command code 'A' data area, ASCII, Embed object
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedObject_TempC	'0'	Command: Write to text file, command code 'A' data area, ASCII, Embed object, Temperature centigrade
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedObject_TempF	'1'	Command: Write to text file, command code 'A' data area, ASCII, Embed object, Temperature Fahrenheit
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedObject_TempK	'2'	Command: Write to text file, command code 'A' data area, ASCII, Embed object, Temperature Kelvin
EDI_CommandWrite_TextFile_ASCII_MessageCode_EmbedObjectFromFile	'^S'	Command: Write to text file, command code 'A' data area, ASCII, Embed object from file

EDI_CommandWrite_TextFile_ASCII_MessageCode_TabControl	'^T'	Command: Write to text file, command code 'A' data area, ASCII, Tab control
EDI_CommandWrite_TextFile_ASCII_MessageCode_TabControl_Left	'0'	Command: Write to text file, command code 'A' data area, ASCII, Tab control, Left aligned
EDI_CommandWrite_TextFile_ASCII_MessageCode_TabControl_Right	'1'	Command: Write to text file, command code 'A' data area, ASCII, Tab control, Right aligned
EDI_CommandWrite_TextFile_ASCII_MessageCode_TabControl_Center	'2'	Command: Write to text file, command code 'A' data area, ASCII, Tab control, Center aligned
EDI_CommandWrite_TextFile_ASCII_MessageCode_TabControl_Decimal	'3'	Command: Write to text file, command code 'A' data area, ASCII, Tab control, Decimal point aligned

EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings	'^U'	Command: Write to text file, command code 'A' data area, ASCII, Other settings
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_LeftTop	'0'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align left top
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_CenterTop	'1'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align center top
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_RightTop	'2'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align right top
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_LeftMiddle	'3'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align left middle
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_CenterMiddle	'4'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align center middle
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_RightMiddle	'5'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align right middle
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_LeftBottom	'6'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align left bottom
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_CenterBottom	'7'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align center bottom
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_RightBottom	'8'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Text align right bottom
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_TabStep	'\$\$1'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Tab step size (1 to 4 characters)
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_HorizontalSpacing	'\$\$2'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Horizontal spacing between characters (1 character)
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_VerticalSpacing	'\$\$3'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Vertical spacing between characters (1 character)
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_WordWrap	'\$\$4'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Enable/disable word wrap (0=disable, 1=enable)
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_WordCompress	'\$\$5'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Enable/disable word compress (0=disable, 1=enable)
EDI_CommandWrite_TextFile_ASCII_MessageCode_OtherSettings_WordExpand	'\$\$6'	Command: Write to text file, command code 'A' data area, ASCII, Other settings, Enable/disable word expansion (0=disable, 1=enable)

EDI_CommandWrite_TextFile_ASCII_MessageCode_Beep	'^V'	Command: Write to text file, command code 'A' data area, ASCII, Beep function
EDI_CommandWrite_TextFile_ASCII_MessageCode_Beep1	'1'	Command: Write to text file, command code 'A' data area, ASCII, Beep function, Beep 1
EDI_CommandWrite_TextFile_ASCII_MessageCode_Beep2	'2'	Command: Write to text file, command code 'A' data area, ASCII, Beep function, Beep 2
EDI_CommandWrite_TextFile_ASCII_MessageCode_Beep3	'3'	Command: Write to text file, command code 'A' data area, ASCII, Beep function, Beep 3
EDI_CommandWrite_TextFile_ASCII_MessageCode_Beep4	'4'	Command: Write to text file, command code 'A' data area, ASCII, Beep function, Beep 4